# Standard Specification for Concrete Structures -2002 "Materials and Construction"

# CONTENTS

## CHAPTER 1 GENERAL

- 1.1 Scope
- 1.2 Structure design stage
- 1.3 Designed service life
- 1.4 Safety factors
- 1.5 Construction planning stage
- 1.6 Concrete production
- 1.7 Construction Stage
- 1.8 Definitions

# CHAPTER 2 DURABILITY VERIFICATION OF CONCRETE STRUCTURE

- 2.1 General
- 2.2 Verification for carbonation
- 2.3 Verification for reinforcing bar corrosion caused by the ingress of chloride ions
- 2.4 Verification for freezing-thawing action
- 2.5 Verification for chemical attack
- 2.6 Verification for alkali-aggregate reaction
- 2.7 Verification for water tightness
- 2.8 Verification for fire resistance

# CHAPTER 3 CONSTRUCTION PLAN

- 3.1 Construction plan
- 3.2 Construction plan for concreting work
- 3.3 Setting of construction methods
- 3.4 Verification of construction plan on concreting work
- 3.5 Change in construction plan

# CHAPTER 4 VERIFICATION OF CRACKING AT CONSTRUCTION STAGE

- 4.1 General
- 4.2 Verification of cracking due to cement hydration
  - 4.2.1 General
  - 4.2.2 Thermal analysis
  - 4.2.3 Design values of thermal properties
  - 4.2.4 Stress analysis
  - 4.2.5 Design values of mechanical properties of concrete
- 4.3 Verification of cracking due to drying shrinkage

## CHAPTER 5 PERFORMANCE OF CONCRETE FOR CONSTRUCTION

- 5.1 General
- 5.2 Workability
- 5.3 Pumpability
  - 5.4 Setting characteristics
  - 5.5 Required strength during construction

#### **CHAPTER 6 MIX PROPORTIONS**

- 6.1 General
- 6.2 Constituent materials
  - 6.2.1 General
  - 6.2.2 Cements
  - 6.2.3 Water
  - 6.2.4 Fine aggregate
  - 6.2.4.1 General
  - 6.2.4.2 Physical properties for fine aggregate
  - 6.2.4.3 Grading
  - 6.2.4.4 Limit of deleterious substances
  - 6.2.4.5 Chemical and physical soundness
  - 6.2.4.6 Sea sand
  - 6.2.4.7 Crushed sand
  - 6.2.4.8 Slag fine aggregate
  - 6.2.5 Coarse Aggregate
  - 6.2.5.1 General
  - 6.2.5.2 Physical properties for coarse aggregate
  - 6.2.5.3 Grading
  - 6.2.5.4 Limit of deleterious substances
  - 6.2.5.5 Chemical and physical soundness
  - 6.2.5.6 Crushed stone
  - 6.2.5.7 Blast-furnace slag coarse aggregate
  - 6.2.6 Admixtures
  - 6.2.6.1 General
  - 6.2.6.2 Mineral admixtures
  - 6.2.6.3 Chemical admixtures
- 6.3 Mix proportions
- 6.4 Verification of concrete performance
  - 6.4.1 General
  - 6.4.2 Verification for compressive strength
  - 6.4.3 Verification for carbonation rate
  - 6.4.4 Verification for the diffusion coefficient of chloride ions in concrete
  - 6.4.5 Verification for relative dynamic modulus of elasticity
  - 6.4.6 Verification for resistance to chemical attack
  - 6.4.7 Verification for resistance to alkali aggregate reaction
  - 6.4.8 Verification for the coefficient of water permeability of concrete
  - 6.4.9 Verification for fire resistance
  - 6.4.10 Verification for adiabatic temperature rise
  - 6.4.11 Verification for drying shrinkage characteristics
  - 6.4.12 Verification for setting characteristic

#### **CHAPTER 7** CONCRETE PRODUCTION

- 7.1 General
- 7.2 Production plant
  - 7.2.1 Storage facilities
  - 7.2.2 Batching equipment
- 7.2.3 Mixers
  - 7.3 Batching
  - 7.4 Mixing

- 7.5 Superplasticizing of concrete
- 7.6 Transportation to construction site

## CHAPTER 8 READY-MIXED CONCRETE

- 8.1 General
- 8.2 Choice of concrete plant
- 8.3 Specification of quality
- 8.4 Delivery and acceptance

#### **CHAPTER 9 REINFORCEMENT**

- 9.1 Selection of reinforcement
- 9.1.1 General
- 9.1.2 Steel Reinforcement
- 9.1.2.1 Steel bar
  - 9.1.2.2 Prestressing steel
  - 9.1.2.3 Steel bars for structures
  - 9.1.3 Continuous fiber bars
  - 9.1.4 Other reinforcements
  - 9.2 Storage of reinforcement

## **CHAPTER 10 CONSTRUCTION**

- 10.1 General
- 10.2 Preparation
- 10.3 Transportation, placing and compaction within construction site
  - 10.3.1 General
  - 10.3.2 Transportation within construction site
  - 10.3.2.1 General
  - 10.3.2.2 Concrete pump
  - 10.3.2.3 Bucket
  - 10.3.2.4 Concrete placers
  - 10.3.2.5 Belt conveyors
  - 10.3.2.6 Chute
  - 10.3.3 Placing
  - 10.3.4 Compaction
  - 10.3.5 Treatment of settlement cracks
- 10.4 Curing of concrete
  - 10.4.1 General
  - 10.4.2 Moist curing
  - 10.4.3 Temperature-controlled curing
  - 10.4.4 Protection against harmful effects
- 10.5 Joints
  - 10.5.1 General
  - 10.5.2 Horizontal construction joints
  - 10.5.3 Vertical construction joints
  - 10.5.4 Construction joints in columns and walls integrated with floor systems
  - 10.5.5 Construction joints in floor systems
  - 10.5.6 Construction joints in arch
  - 10.5.7 Expansion joints
  - 10.5.8 Joints to control cracking
- 10.6 Reinforcement
  - 10.6.1 General

- 10.6.2 Fabrication of reinforcement
- 10.6.3 Assembly of reinforcing bars
- 10.6.4 Joints in reinforcing bars
- 10.6.5 Erection of assembled reinforcing bars
- 10.7 Formwork and shoring
  - 10.7.1 General
  - 10.7.2 Load
  - 10.7.2.1 General
  - 10.7.2.2 Vertical loads
  - 10.7.2.3 Horizontal loads
  - 10.7.2.4 Lateral pressure of concrete
  - 10.7.2.5 Special loads
  - 10.7.3 Materials
  - 10.7.4 Design of formwork
  - 10.7.5 Design of shoring
  - 10.7.6 Preparation of formwork
  - 10.7.7 Preparation of shoring
  - 10.7.8 Removal of formwork and shoring
  - 10.7.9 Special formwork and shoring
  - 10.7.9.1 General
  - 10.7.9.2 Slipform
  - 10.7.9.3 Movable shores
- 10.8 Finishing
  - 10.8.1 General
  - 10.8.2 Finishing concrete surfaces
  - 10.8.3 Finishing for concrete surfaces subjected to abrasion
  - 10.8.4 Special finishing
- 10.9 Cold weather concreting
  - 10.9.1 General
  - 10.9.2 Transportation within construction site and placing
  - 10.9.3 Curing
  - 10.9.4 Formwork and shoring
- 10.10 Hot weather concreting
  - 10.10.1 General
  - 10.10.2 Transportation within construction site
  - 10.10.3 Placing
  - 10.10.4 Curing
- 10.11 Placing of mass concrete
  - 10.11.1 General
  - 10.11.2 Partitioning into blocks, lift height and joints
  - 10.11.3 Placing
  - 10.11.4 Curing
  - 10.11.5 Formwork
  - 10.11.6 Crack-inducing joints

#### **CHAPTER 11 INSPECTION**

- 11.1 General
- 11.2 Inspection plan
- 11.3 Inspection for acceptance of constituent materials of concrete
  - 11.3.1 General
  - 11.3.2 Cements

- 11.3.3 Mixing water
- 11.3.4 Aggregates
- 11.3.5 Admixtures
- 11.4 Inspection of production
  - 11.4.1 Inspection of production facilities
  - 11.4.2 Inspection of production process
- 11.5 Inspection for acceptance of concrete at delivery
- 11.6 Inspection for acceptance of reinforcement at delivery
- 11.7 Inspection of construction
  - 11.7.1 Inspection of concreting
  - 11.7.2 Inspection of reinforcement
  - 11.7.2.1 Inspection of fabrication and assembly of reinforcing bars
  - 11.7.2.2 Inspection of joint of reinforcing bars
  - 11.7.3 Inspection of formwork and shoring
- 11.8 Inspection of structures
  - 11.8.1 General
  - 11.8.2 Inspection of surface texture
  - 11.8.3 Inspection of position, shape and dimension of concrete members
  - 11.8.4 Inspection of concrete properties in structure
  - 11.8.5 Inspection of the cover
  - 11.8.6 Loading test of member and structure

# CHAPTER 12 CONSTRUCTION RECORDS

12.1 General

# CHAPTER 13 PRESTRESSED CONCRETE

- 13.1 General
  - 13.1.1 Scope
  - 13.1.2 General requirements
- 13.2 Planning for construction
- 13.3 Performance requirements for concrete works
  - 13.3.1 Required compressive strength of concrete at the time of prestressing
- 13.4 Required performance of grout
  - 13.4.1 General requirements
  - 13.4.2 Consistency
  - 13.4.3 Bond strength between concrete and tendons
  - 13.4.4 Corrosion resistance of steel
- 13.5 Proportioning of grout mix
  - 13.5.1 Grout for prestressed concrete
  - 13.5.2 Proportions
  - 13.5.3 Verification of performance of grout
  - 13.5.3.1 Verification of consistency
  - 13.5.3.2 Verification of bond strength between concrete and tendons
  - 13.5.3.3 Verification of corrosion resistance of steel
- 13.6 Materials other than reinforcing materials
  - 13.6.1 Anchorages and couplers
  - 13.6.2 Sheaths
  - 13.6.3 Selection of protecting duct
  - 13.6.4 Coating material for unbonded tendons
  - 13.6.5 Material for jointing precast concrete members
  - 13.6.6 Friction-reducing agents

- 13.6.7 Storage of materials
- 13.7 Execution
  - 13.7.1 Installation of Tendons
  - 13.7.1.1 Cutting, bending and placing of prestressing steel
  - 13.7.1.2 Installation of sheaths, protecting tubes and tendons
  - 13.7.1.3 Formation of ducts
  - 13.7.1.4 Assembly and installation of anchorages, couplers and deviating devices
  - 13.7.1.5 Layout of openings for grouting, exhaust and discharging
  - 13.7.2 Formwork and shoring
  - 13.7.3 Casting and compaction of concrete
  - 13.7.4 Prestressing
  - 13.7.4.1 General requirement
  - 13.7.4.2 Calibration of tensioning equipments
  - 13.7.4.3 Control of prestressing
  - 13.7.4.4 Protection of anchorages and end surfaces of members
  - 13.7.5 Grouting
  - 13.7.5.1 General requirement
  - 13.7.5.2 Mixing and agitating
  - 13.7.5.3 Grouting
  - 13.7.5.4 Treatment of injection inlet, openings for air vent and grout discharge
  - 13.7.5.5 Grouting in cold weather
  - 13.7.5.6 Grouting in hot weather
  - 13.7.6 Manufacture and construction of precast members
  - 13.7.6.1 Manufacture
  - 13.7.6.2 Transportation
  - 13.7.6.3 Storage
  - 13.7.6.4 Jointing
  - 13.7.6.5 Erection
- 13.8 Inspection
  - 13.8.1 Inspection of grout
  - 13.8.1.1 Inspection for grout quality
  - 13.8.1.2 Inspection of grouting
  - 13.8.2 Acceptance test of other materials
  - 13.8.2.1 Anchorage and coupler
  - 13.8.2.2 Sheaths
  - 13.8.2.3 Materials for jointing members
  - 13.8.3 Inspection of execution
  - 13.8.3.1 Inspection of sheaths, protecting tubes and tendon arrangements
  - 13.8.3.2 Inspection of anchorage and coupler assembly and arrangement
  - 13.8.3.3 Inspection of opening layout for grouting, exhaust and discharging

## CHAPTER 14 COMPOSITE STEEL AND CONCRETE STRUCTURES

- 14.1 General
  - 14.1.1 Scope of application
  - 14.1.2 Construction planning for composite steel and concrete structures
- 14.2 Materials
- 14.3 Compactability of concrete
  - 14.3.1 Specification of compactability
  - 14.3.2 Verification of compactability
  - 14.3.3 Steel members
- 14.4 Production of steel member

- 14.4.1 Processing of steel member
- 14.4.2 Welding in factory
- 14.4.3 Temporary assembly and transportation
- 14.5 Erection of steel members
  - 14.5.1 Erection
  - 14.5.2 Temporary placement and assembly of steel members
  - 14.5.3 Jointing using high-strength bolts
  - 14.5.4 Welding in construction site
- 14.6 Construction
  - 14.6.1 Concreting
- 14.7 Inspection
  - 14.7.1 General
  - 14.7.2 Inspection for acceptance
  - 14.7.2.1 Inspection for acceptance of steel
  - 14.7.2.2 Inspection for acceptance of jointing materials
  - 14.7.2.3 Inspection for acceptance of concrete
  - 14.7.3 Inspection for production of steel members
  - 14.7.3.1 Inspection of welding in factory
  - 14.7.3.2 Inspection for site welding
  - 14.7.3.3 Inspection for tightening of high-strength bolt
  - 14.7.4 Inspection of construction
  - 14.7.4.1 Inspection for filling condition of concrete

## CHAPTER 15 CONCRETE PRODUCTS

- 15.1 General
  - 15.1.1 Scope
  - 15.1.2 General requirements
- 15.2 Quality of constituent concrete materials and mix proportions
  - 15.2.1 Quality of constituent concrete materials
  - 15.2.1.1 Fine and coarse aggregates
  - 15.2.1.2 Admixtures
  - 15.2.2 Mix Proportions
  - 15.2.2.1 General
  - 15.2.2.2 Workability
  - 15.2.2.3 Strength of concrete products
- 15.3 Reinforcing steel and other materials
- 15.4 Placing and construction
  - 15.4.1 Mixing
  - 15.4.2 Assembly of reinforcement
  - 15.4.3 Formwork
  - 15.4.4 Molding
  - 15.4.5 Curing
  - 15.4.6 De-molding and pre-stressing
  - 15.4.7 Handling, transportation and storage
  - 15.4.8 Erection and jointing
- 15.5 Inspection
  - 15.5.1 General
  - 15.5.2 Inspection of concrete products

## CHAPTER 16 HIGH-STRENGTH CONCRETE

16.1 Scope

- 16.2 Determination of performance
  - 16.2.1 General
  - 16.2.2 Workability
  - 16.2.3 Pumpability
  - 16.2.4 Strength
  - 16.2.5 Resistance to alkali aggregate reactivity
- 16.3 Mix design
  - 16.3.1 Aggregate
  - 16.3.2 Mix proportioning
  - 16.3.3 Verification of performance
  - 16.3.3.1 Verification of workability
  - 16.3.3.2 Verification for pumpability
  - 16.3.3.3 Verification for strength
  - 16.3.3.4 Verification for resistance to alkali aggregate reactivity
- 16.4 Construction
- 16.5 Inspection

#### CHAPTER 17 LIGHTWEIGHT AGGREGATE CONCRETE

- 17.1 Scope
- 17.2 Determination of essential performance
  - 17.2.1 General
  - 17.2.2 Bulk density
  - 17.2.3 Freeze-thaw resistance
  - 17.2.4 Pumpability
- 17.3 Mix design
  - 17.3.1 Lightweight aggregate
  - 17.3.2 Mix proportioning
  - 17.3.2.1 Slump
  - 17.3.2.2 Air content
  - 17.3.2.3 Format of data sheet for mix proportion
- 17.4 Performance verification
  - 17.4.1 Verification of bulk density
  - 17.4.2 Verification of freeze-thaw resistance
  - 17.4.3 Verification of pumpability
- 17.5 Production and placing
  - 17.5.1 Transportation and storage of lightweight aggregates
  - 17.5.2 Control of moisture content of lightweight aggregate
  - 17.5.3 Mixing
  - 17.5.4 Transportation within the construction site
  - 17.5.5 Ready-mixed concrete
  - 17.5.6 Placing
  - 17.5.7 Compaction
  - 17.5.8 Surface finishing
- 17.6 Inspection for qualities of aggregate and concrete
  - 17.6.1 Inspection for quality of lightweight aggregate
  - 17.6.2 Bulk density of concrete

#### **CHAPTER 18 HIGH – FLUIDITY CONCRETE**

- 18.1 Scope
- 18.2 Self-compactability
- 18.3 Mix design

- 18.3.1 Materials
- 18.3.2 Mix proportioning
- 18.3.3 Format of data sheet for mix proportions
- 18.4 Verification of self-compactability
- 18.5 Production and construction
  - 18.5.1 General
  - 18.5.2 Production
  - 18.5.3 Quality control during production
  - 18.5.4 Transporting, placing, finishing, curing and construction joints
  - 18.5.5 Formwork
- 18.6 Inspection of self-compactability

## **CHAPTER 19 EXPANSIVE CONCRETE**

- 19.1 Scope
- 19.2 Determination of performance
  - 19.2.1 General
  - 19.2.2 Expansion of concrete
  - 19.2.3 Strength
- 19.3 Mix design
  - 19.3.1 Quality of materials
  - 19.3.1.1 Cement
  - 19.3.1.2 Expansive admixture
  - 19.3.2 Mix proportioning
  - 19.3.3 Verification of performance
  - 19.3.3.1 Verification of expansion
  - 19.3.3.2 Verification of strength
- 19.4 Production and construction
  - 19.4.1 Mixing
  - 19.4.2 Curing
- 19.5 Inspection
  - 19.5.1 Inspection for acceptance of concrete at delivery

#### CHAPTER 20 STEEL FIBER REINFORCED CONCRETE

- 20.1 Scope
- 20.2 Performance specification
  - 20.2.1 General
  - 20.2.2 Strength properties
  - 20.2.2.1 Compressive strength
  - 20.2.2.2 Tensile strength
  - 20.2.2.3 Flexural strength
  - 20.2.3 Deformation characteristics
  - 20.2.3.1 Deformation characteristics on the compression side
  - 20.2.3.2 Tension softening properties
  - 20.2.3.3 Flexural toughness
  - 20.2.4 Other performances
- 20.3 Design of mix proportion
  - 20.3.1 Steel fibers
  - 20.3.2 Mix proportion
- 20.4 Performance verification
  - 20.4.1 Verification of strength properties
  - 20.4.1.1 Verification of compressive strength

- 20.4.1.2 Verification of tensile strength
- 20.4.1.3 Verification of flexural strength
- 20.4.2 Verification of deformation properties
- 20.4.2.1 Verification of deformation properties on the compression side
- 20.4.2.2 Verification of tension softening properties
- 20.4.2.3 Verification of flexural toughness
- 20.4.3 Verification of other performances
- 20.5 Production and placement/application
  - 20.5.1 Fiber addition and mixing
  - 20.5.2 Transportation
- 20.6 Inspection
  - 20.6.1 Inspection for acceptance of steel fibers
  - 20.6.2 Inspection for acceptance of concrete at delivery

#### **CHAPTER 21 CONCRETE USING CONTINUOUS FIBER**

#### **REINFORCING MATERIALS (CFRM)**

- 21.1 General
  - 21.1.1 Scope
  - 21.1.2 General requirements
- 21.2 Verification of durability of concrete using CFRM
- 21.3 Selection of reinforcing and other materials
  - 21.3.1 Reinforcing steel bars
  - 21.3.2 Anchorages and couplers
  - 21.3.3 Tendon coating materials and tendon protection materials
- 21.4 Construction
  - 21.4.1 General
  - 21.4.2 Handling and storage of materials
  - 21.4.3 Shaping, assembly and placing in position of CFRM tendons, CFRM reinforcements etc.
  - 21.4.3.1 Shaping and assembly of CFRM tendons
  - 21.4.3.2 Shaping and assembly of CFRM reinforcement
  - 21.4.3.3 Making ducts other than sheaths
  - 21.4.3.4 Placing sheaths and CFRM tendons
  - 21.4.4 Placement of concrete
  - 21.4.5 Prestressing
- 21.5 Inspection
  - 21.5.1 Inspection for acceptance of CFRM tendons
  - 21.5.2 Inspection for protection of CFRM

#### CHAPTER 22 UNDERWATER CONCRETE

- 22.1 General
  - 22.1.1 Scope
  - 22.1.2 General requirements
- 22.2 Determination of essential performances
  - 22.2.1 General
  - 22.2.2 Strengths
  - 22.2.3 Resistance to segregation under water
  - 22.2.4 Flowability
- 22.3 Mix design
  - 22.3.1 Materials
  - 22.3.1.1 Chemical admixtures used for antiwashout underwater concrete

- 22.3.2 Mix proportions
- 22.3.3. Performance verification
- 22.3.3.1 Verification of strength
- 22.3.3.2 Verification of resistance to segregation under water
- 22.3.3.3 Verification of flowability
- 22.4 Construction
  - 22.4.1 Methods of placing normal underwater concrete
  - 22.4.2 Placing of antiwashout underwater concrete
  - 22.4.3 Placing of underwater concrete for cast-in place concrete piles and cast-in place diaphragm walls
- 22.5 Inspection
  - 22.5.1 Inspection of concrete
  - 22.5.2 Inspection of concreting

## CHAPTER 23 PRE-PLACED AGGREGATE CONCRETE

- 23.1 General
  - 23.1.1 Scope
  - 23.1.2 General requirements
- 23.2 Determination of essential performance
  - 23.2.1 General
  - 23.2.2 Determination of essential performance of pre-placed aggregate concrete
  - 23.2.2.1 Strength
  - 23.2.3 Determination of essential performance of mortar used for grouting
  - 23.2.3.1 Flowability
  - 23.2.3.2 Segregation to resistance
  - 23.2.3.3 Expansion
- 23.3 Mix design
  - 23.3.1 Materials
  - 23.3.1.1 Coarse aggregate
  - 23.3.1.2 Materials used in mortar used for grouting
  - 23.3.2 Mix proportions
  - 23.3.2.1 General
  - 23.3.2.2 Format for giving mix proportions
  - 23.3.3 Performance verification
  - 23.3.3.1 Verification of strength
  - 23.3.3.2 Verification of flowability
  - 23.3.3.3 Verification of resistance to segregation
  - 23.3.3.4 Verification of expansibility
- 23.4 Production and Placing
  - 23.4.1 Production and placing of grout mortar
  - 23.4.1.1 Production plant
  - 23.4.1.2 Mixing
  - 23.4.2 Construction and control
  - 23.4.2.1 Shuttering
  - 23.4.2.2 Charging coarse aggregate
  - 23.4.2.3 Grouting equipment and injection pipes
  - 23.4.2.4 Pumping
  - 23.4.2.5 Grouting
  - 23.4.2.6 Construction joints
  - 23.4.2.7 Construction in cold weather
  - 23.4.2.8 Construction in hot weather

- 23.5 Inspection
  - 23.5.1 General
  - 23.5.2 Inspection of materials for mortar for grouting
  - 23.5.3 Inspection of pre-placed aggregate concrete and mortar for grouting
  - 23.5.4 Inspection of construction

#### **CHAPTER 24 SHOTCRETE**

- 24.1 General
  - 24.1.1 Scope
  - 24.1.2 General
- 24.2 Determination of essential performance
  - 24.2.1 General
  - 24.2.2 Placing performances
  - 24.2.3 Long-term strength of shotcrete
- 24.3 Mix Proportions
  - 24.3.1 General
  - 24.3.2 Concrete materials
  - 24.3.3 Mix design
- 24.4 Performance verification
  - 24.4.1 Verification of placing performances
  - 24.4.2 Verification of long-term strength of shotcrete
- 24.5 Production
  - 24.5.1 General
  - 24.5.2 Production equipment
  - 24.5.3 Shotcreting machine and auxiliary equipment
  - 24.5.4 Production procedure
- 34.6 Reinforcement
  - 24.6.1 Wire fabric
  - 24.6.2 Fibers
  - 24.6.3 Storage of reinforcement
- 24.7 Execution
  - 24.7.1 General
  - 24.7.2 Surface preparation
  - 24.7.3 Reinforcement placing
  - 24.7.4 Shotcrete application
  - 24.7.4.1 General
  - 24.7.4.2 Application to arches and side walls
  - 24.7.4.3 Shotcreting on water ingress
  - 24.7.4.4 Application to inverts
  - 24.7.5 Measures against dusting
  - 24.7.6 Curing
- 24.8 Inspection
  - 24.8.1 Acceptance inspection of concrete materials
  - 24.8.2 Concrete inspection
  - 24.8.3 Inspection of concrete work
  - 24.8.3.1 Inspection of shotcrete application
  - 24.8.3.2 Inspection of application thickness
  - 24.8.3.3 Inspection of underground environment for shotcreting

### APPENDIX I MIX PROPORTIONING METHOD OF CONCRETE

# APPENDIX II FORM FOR EXPRESSING MIX PROPORTIONS